

Trailer Number: 8966ord Year: 05

TK HDG/MDG/EG

Customer: Anderson Truck Service
 Address: 203 Cooper Ave North
 City/State/Zip: St. Cloud, MN 56302
 Phone #: _____

Serial #: 10-12Job# 8966

Ship To: _____
 Address: GVWR 109.200
 City/State/Zip: _____
 Customer P.O. #: 201 0319 10-14-04

Trailer Model: TK90MDG Deck Width: 102"
 Overall Length: 53'-0" 90,000 lbs. concentrated in 16 ft.
 Deck Length: 34'-10" APPROX.
 Special Paint Instructions: _____

Paint Color: N.C. Yellow MB
 Paint Code: 57225
 Decal Color (Choose one):
☒ Black
☐ White

Gooseneck - choose one**Hydraulic Length:**

- ☐ 10'-7" w/16" pin & 82" swing cl.
☐ 12'-0" w/16" pin & 98" swing cl.
☐ 13'-0" w/16" & 40" K.P. & 110" & 86" swing as std.
☐ 18'-0" w/16" pin & 168" swing cl.
☐ Special: _____

Mechanical Length:

- ☐ 10'-0" w/16" pin & 82" swing cl.
☐ 12'-0" w/16" pin & 101" swing cl.
☐ 18'-0" w/16" pin & 173" swing cl.
☒ Special: 12'-8"

Power source for hydraulics Plumbed for PTO (std.)

- ☐ _____ HP _____ S.C.U.
☐ Dual hydraulics
☐ PTO pump wet kit for tractor
 Transmission #: _____
☐ Other: _____

Gooseneck options(if needed)

- ☒ Flip gooseneck
☐ Tool box in gooseneck
☐ Fenders
☐ Full width upper deck
☐ High Lift cylinders for tapered front approach

Length of base unit: 9'-6"Length of flip: 3858 loaded 5th wheel height: 48 1/2" (if not std.)King Pin Setting: 14"on base GN☒ Additional Kingpins: one on GN flipSpecify settings: 16"☐ Tie Downs (ILO Standard): _____☐ Other Specify: _____**OFFICE USE ONLY - Gooseneck Information : Stock Number**

Item#: _____ Cylinder size: _____ Cylinder #: _____
 Pin dia.: _____ Stirrup Ht.: _____

Main deck options**Deck style****Full width deck (std)**

- Loaded deck height: 22"
 Ground Clearance: 6"
☐ Beam rail deck
☐ Tapered frame
☐ Dropside
 Loaded beam heights
 Center: _____" Outside _____"
 Ground clearance: _____"

Deck material

- ☐ Flush
☒ Raised } choose one
☐ Oak 1-1/2" net thickness
☒ Apitong 1-3/8" net thickness
☐ Apitong 1-3/4" net thickness
☒ Other: See pg. 3 for add'l info
 Outrigger plank in center
☐ Decking in center ILO planks
☒ Additional stub x-members in outer
16 bays for x-members 12" O.C.

Outrigger optionsStd. Swingouts - 12" - 24" O.C.

- ☐ H.D. Swingouts
☐ Std. flatbacks
☐ H.D. flatbacks
☐ Outrigger Brackets only
☐ Flatback } choose one
☐ Swingout }
☐ Delete standard outriggers
☐ Double wide outriggers at front with dual outriggers in center

Tie downs (for load deck)**Std D-rings**

- ☒ Additional D-rings: 8 pc of bent style D-Rings (ILO std.)
☒ Triangle cutouts NO D-rings
☐ Top flange reinforcement
☐ Angle style tie downs approx. 24" O.C.
☐ Other (specify): _____

31" front loading ramps

- ☐ Steel w/ traction aids
☐ Wood filled ILO steel
☐ Center loading ramp

OFFICE USE ONLY

Customer #: 742300
 Confirmation date: 7-30
 Term discount: + 13% SSC
 Trade discount: _____

Serial number: 1TKJ0532 8 5M118966☐ Canadian ☒ Non-Canadian ☐ Export/Off RoadModel number: TK90MDG-532 Engineering: _____Station: D7 10-6 10-13 In _____ Out 9/7/04Item number: 4101025-058966 Production: _____9.22.04

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Wheel Area

Job# 8966

Bolsters**"Std for trailer capacity"**

- ☐ Heavy duty style
(includes D-ring on end,
ILO triangle cut-out)

Full rear deck

- ☐ Wood filled - Comercial style
☐ Steel covered
☐ Wood over steel-Bolster Style
☐ Keep boom trough open
☐ 2 D-rings on rear face of trailer
☐ Other: _____

Front bolster~~Std half bolster~~

- ☐ Full height front bolster
☐ Bolt-on 1/2 front bolster
(needed for bolster with detachable wheel area)

Frame reinforcement for

- ☐ Flip axle only
☐ Single axle booster
☐ Tandem axle booster
☐ Tri axle booster
☐ Brackets, air & electrical
for future axles
☐ Mechanical booster design (CA style)
☐ Air booster design

Additional wheel area options

- ☐ Removable wheel covers:
☐ Wide load sign brackets @ rear
☐ 10 gauge floor plate bolted in bottom
of boom trough
☐ Lowered boom trough
(approx. 27-1/2" from the ground)

- ☐ Other (specify): _____
☒ Detachable wheel area
add'l. decks: _____
☐ 60" wood filled rear loading ramps
☐ Spring assist ramps
☐ 16 wheel trunnion
☐ 16 wheel expando

Axles & suspensions**Suspension****Air ride suspension (std.)**

make: HT250US.3 ①
model: HT250U-94-006 ①

- ☐ Multi-leaf spring (tandem only)
☐ Spring-beam (tri-axles only)
☐ 60,000 lb. capacity }
☐ 75,000 lb. capacity } choose one

If specific manufacturer or model is
required, please specify: _____

Air ride options

- ☒ Air ride raise & lower kit
☐ Air lift on _____ axle
☐ Load gauge: _____
☒ Mech. ride height adjustment
(approx. 1" increments)

Miscellaneous Truck Lite 77
Standard Grote Electrical

- ☐ Additional clearance lights -
Quantity per pair: _____
☐ 3rd tail light package
☒ 4-way socket at rear wired to
clearance light
☐ Remote flashers @ rear w/battery backup & weather proof cont.
☐ Miscellaneous (specify): _____

Tires

- ☐ 255/70R x 22.5 16PR w/ 16-1/2 x 7 brakes
☐ 215/75R x 17.5 16PR 12-1/4 x 7-1/2 brakes
☐ 235/75R x 17.5 16PR w/ 12-1/4 x 7-1/2 brakes

If specific tire is required, specify below:

Make YokohamaSize 295/75 R x 22.5**Axles and axle options**Axle capacity (if not std): 25,000 TRNumber of fixed axles on base unit: 2Axle spacing on trailer: 52"

Anti-lock brake system as standard

- ☐ 4S2M
☒ 2S1M ABS (add'l)
☐ Deduct for no ABS

☐ Spring brakes (specify axle or axles): _____☒ Other or special (specify): 3rd flg110 fixed -SN 8967 TK25FA

- ☐ 275/70R x 22.5 16PR w/16-1/2 x 7 brakes
☐ 11R x 22.5 16PR w/16-1/2 x 7 brakes
☐ Spare Tire

Model BY 023Ply rating H**Wheels & hub type****Disc wheel and hub (std.)**

- ☐ Cast spoke wheel & rim-
☐ 5 spoke (std) }
☐ 6 spoke } choose one

☐ Spare wheel☐ Spare rim☒ Aluminum wheels total Qty: 8☐ Polished one-side total Qty: _____☐ Other: _____**OFFICE USE ONLY**Axle track: 77"**Special Information**See pg. 3 for add'l info

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Flooring:

Gooseneck:

Swing Clearance:

Brakes:

Air system:

Lining:

Drums:

Hubs:

Bearings:

Seals, & Oilers:

Slack adjusters:

Air chambers:

Wiring:

Lights:

Misc.:

1 3/8" Apitong in center loose for outrigger planks
 Outrigger boards cut in 2, 1 1/2" narrower than outriggers for chains **CL.**
 Centerboards to be flush w/O.S. beam as outriggers

Tether loose G/N rollers

114" & 78"

Q plus 16.5 x 7 "S" cam

Meets FMVSS requirements

Meritor Abex 3030-197

Steel light X-30

Con Met preset aluminum wheel end

Con Met preset

C/R Scotts Seal Plus XL, with CR #1343 cap

Chevron Delo synthetic grease

Meritor automatic

Type 30 Ancorloc "Life Seal" long stroke

Truck Lite 77 wire sealed modular w/10 gauge ground

Truck Lite Sealed beam, recessed & shock mounted

✓ Meets all state & fed. ICC/DOT reg.

✓ 3rd axle flip ILO fixed - # **8967 TK 25 FA**

✓ Detachable wheel area with standard vertical pin connection

✓ 1" Flag holders open at bottom front of main deck & rear light bar

✓ 1 pair std D rings outside main beam under base of G/N

✓ 1 pair "D" rings on top flange back of gooseneck 1/3 way up G/N

✓ 1 pair "D" rings on W/A slope

✓ Std. open boom trough in wheel area

✓ Waffle plate between open x-members in neck for storage

✓ 3/4" NPT strobe light holder each corner top of rear channel

✓ 1 stake pocket each corner of rear light channel

✓ Gooseneck operation decals side of neck

✓ Storage area in load deck center bay - 1 @ front & 1 @ rear

✓ Betts PS-1 registration holder

✓ Glad hands ILO quick connections on side of G/N

✓ "Caution wide turns" mud flaps

✓ Delete 1/2 bolster on wheel area

* Stake pockets should be 1-3/4" x 3" x 4"
 mounted 9" in from outside edge
 of trailer to outside the edge of
 pockets.

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TRAIL KING INDUSTRIES, INC.

C U S T O M E R C H A N G E O R D E R F O R M
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Warehouse orig: 2 Serial number: 8966Warehouse built: 2 Change Order Number: 01Date: 2004/08/30Dealer/Customer: ANDERSONModel: 90MDGRequested by: GEOFF F/MARTY L

Requested changes:

The stake pockets should be 1 3/4" x 3" x 4" mounted 9" in
from outside edge of trailer to outside the edge of pockets.

Change ackn.

Flip axle # 8967 to be Model TK25FA

Change written by: SMMTrailer status: IN ENGEngineering dates: 2004/08/30

Purchasing dates: _____

Scheduling dates: 2004/08/30

Drawing number: _____

By: ML

By: _____

By: CPCharge: N